ZOLOTO®
VALVES
since 1966

AN ISO 9001, 14001 & 45001
CERTIFIED COMPANY

1079B Cast Iron Sluice Valve PN 1.6 (Flanged)

IS 14846
CM/L-9761093

Salient Features

- Design Standard IS 14846 PN 1.6.
- Bolted Bonnet, Inside Screw, Non-Rising Stem.
- Rigid and Sturdy design.
- Handwheel Operated.
- Flange Ends as per IS 1538.

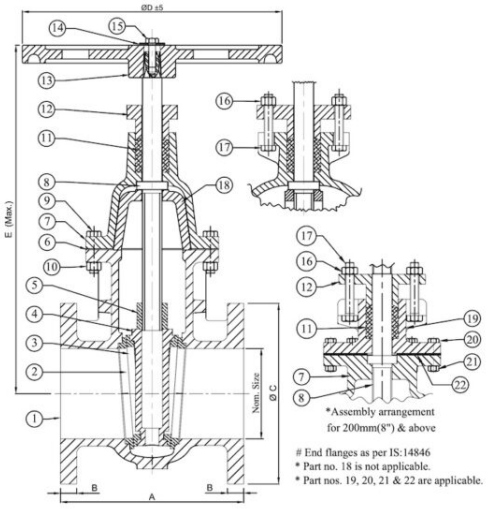


Test Pressure (Hydrostatic) :
Shell : 2.4 MPa
Seat : 1.6 MPa
Maximum Working Temperature : 45°C

Suitable For
Water

Materials

P.No.	Name of Part	Material of Construction	Specification	Qty.
1	Body	Cast Iron	IS 210 Gr. FG 200	1
2	Body Seat Ring	Bronze	IS 318 Gr. LTB 2	2
3	Wedge Ring	Bronze	IS 318 Gr. LTB 2	2
4	Wedge	Cast Iron	IS 210 Gr. FG 200	1
5	Stem Bush	Bronze	IS 318 Gr. LTB 2	1
6	Gasket	Rubber	IS 638 Type B	1
7	Bonnet	Cast Iron	IS 210 Gr. FG 200	1
8	Stem	Stainless Steel	IS 6603 Gr. 12 Cr. 12	1
9	Bolts	Carbon Steel	IS 1363 Part 1 Class 4.6	To Suit
10	Nuts	Carbon Steel	IS 1363 Part 3 Class 4.0	To Suit
11	Gland Packing	Hemp & Jute	IS 5414	–
12	Gland Flange	Cast Iron	IS 210 Gr. FG 200	1
13	Handwheel	Cast Iron	IS 210 Gr. FG 200	1
14	Washer	Carbon Steel	– – –	1
15	Bolt	Carbon Steel	IS 1363 Part 1 Class 4.6	1
16	Nuts	Carbon Steel	IS 1363 Part 3 Class 4.0	2
17	Bolts	Carbon Steel	IS 1363 Part 1 Class 4.6	2
18	Thrust Plate	Cast Iron	IS 210 Gr. FG 200	1
19	Stuffing Box	Cast Iron	IS 210 Gr. FG 200	1
20	Bolts	Carbon Steel	IS 1363 Part 1 Class 4.6	To Suit
21	Nuts	Carbon Steel	IS 1363 Part 3 Class 4.0	To Suit
22	Gasket	Rubber	IS 638 Type B	1



Sizes / Dimensions

Size (Inches)	Size (mm)	A	B	ØC	ØD ±5	E (Max.)
2*	50	178 ±2	16 +2	165 (+1.5/-1.0)	280	365
2 1/2*	65	190 ±2	16 +2	185 (+1.5/-1.0)	280	380
3	80	203 ±2	21 ±3	200 ±4.5	280	425
4	100	229 ±2	22 ±3	220 ±4.5	360	470
5	125	254 ±2	22.5 ±3	250 ±4.5	360	485
6	150	267 ±2	23 ±3	285 (+5.5/-2.5)	360	595
8#	200#	292 ±3	24.5 ±3	340 (+5.5/-2.5)	450	725
10#	250#	330 ±3	26 ±3	395 (+5.5/-2.5)	640	835

ZOLOTO INDUSTRIES
Zoloto House, 11th Milestone, Lambra, Nakodar Road,
Jalandhar – 144026. Punjab. INDIA
https://www.zolotovalves.com
Phones : +91 181 4676666 (100 Lines)
Facsimile: +91 181 2792500 & 2251600
Email : sales@zolotovalves.com, mktg@zolotovalves.com

Size (Inches)	Size (mm)	A	B	ØC	ØD ±5	E (Max.)
12#	300#	356 ±3	27.5 ±3	445 (+5.5/-2.5)	640	910

* Flanges as per IS 14846.
# For size 200, 250 and 300 part number 18 is not applicable.

NOTE : Valves are also available with extended stem, Pad lock arrangement, Limit switch and Brass spindle at a nominal extra cost. By Pass arrangement (for sizes 200mm & above) can also be provided at a nominal extra cost.

ZOLOTO INDUSTRIES
Zoloto House, 11th Milestone, Lambra, Nakodar Road,
Jalandhar – 144026. Punjab. INDIA
https://www.zolotovalves.com
Phones : +91 181 4676666 (100 Lines)
Facsimile: +91 181 2792500 & 2251600
Email : sales@zolotovalves.com, mktg@zolotovalves.com